

INSTRUCTIONS FOR USE OF THE STEIN MODEL III CUTTING GUIDE WITH THE CALIBRATED SPACER

This tool is intended for cutting threadless steering tubes of forks using the "AHEADSET" system and will fit 1" through 1 1/4" diameter steering tubes. The cutting guide will cut the steering tube 2-3 millimeters shorter than the stem clamping tube.

1. Measure the length of the stem tube that clamps the steering tube to the nearest millimeter.
2. Set the calibrated spacer by loosening 4mm screws with a 3 mm allen wrench and move the adjusting plate to the proper position as measured in step 1, then clamp the screws.
3. Install the fork in the frame with the headset and all the spacers and cable hanger if necessary.
4. Install the cutting guide in place of the stem and clamp the two 6 millimeter allen head screws to hold the cutting guide in place.
5. Saw between the plates with a sharp hacksaw. The length of the resulting steering tube stub should be 2-3 millimeters shorter than the stem clamping tube.

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